SIGGRAPH ASIA 2017 BANGKOK

Scattering-aware Texture Reproduction for 3D Printing

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DiSTRO

This project has received funding from the European Union's Horizon 2020 research and innovation programme under the Marie Skłodowska-Curie grant agreement No 642841.

Motivation: Color Printing in 3D

computational fabrication of highly detailed textures
(slabs above are 1 cm thick)

Enabler: Multi-material Printing

Stratasys J750 (poly-jetting printer)

Cyan

Magenta

Yellow

blacK

White

‘Vero Opaque’ materials (not actually opaque!)

Color in the Wild

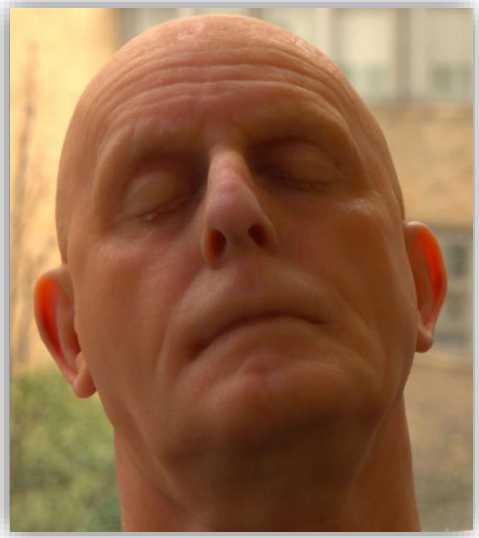
[Stratasys]

State of the Art

[Hašan et al. @ SIGGRAPH 2010]

[Dong et al. @ SIGGRAPH 2010]

[Brunton et al. @ ToG 2015]

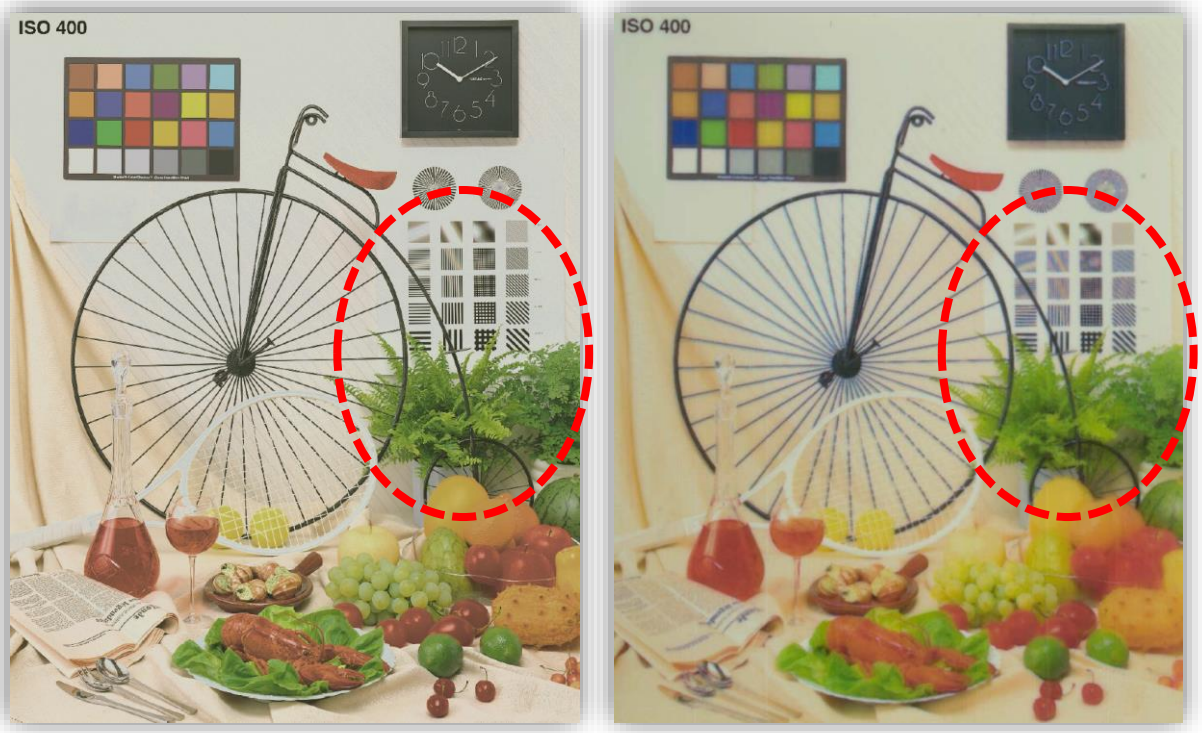


we can fabricate translucent appearance rather well…

State of the Art

[Babaei et al. @ SIGGRAPH 2017]

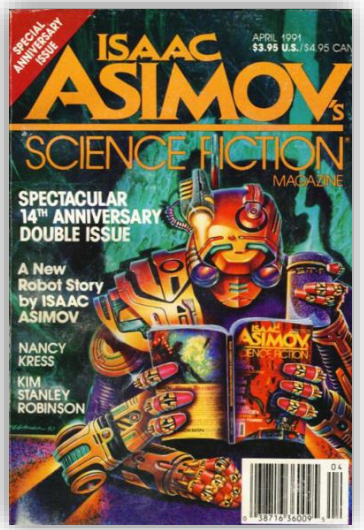
target →



← print

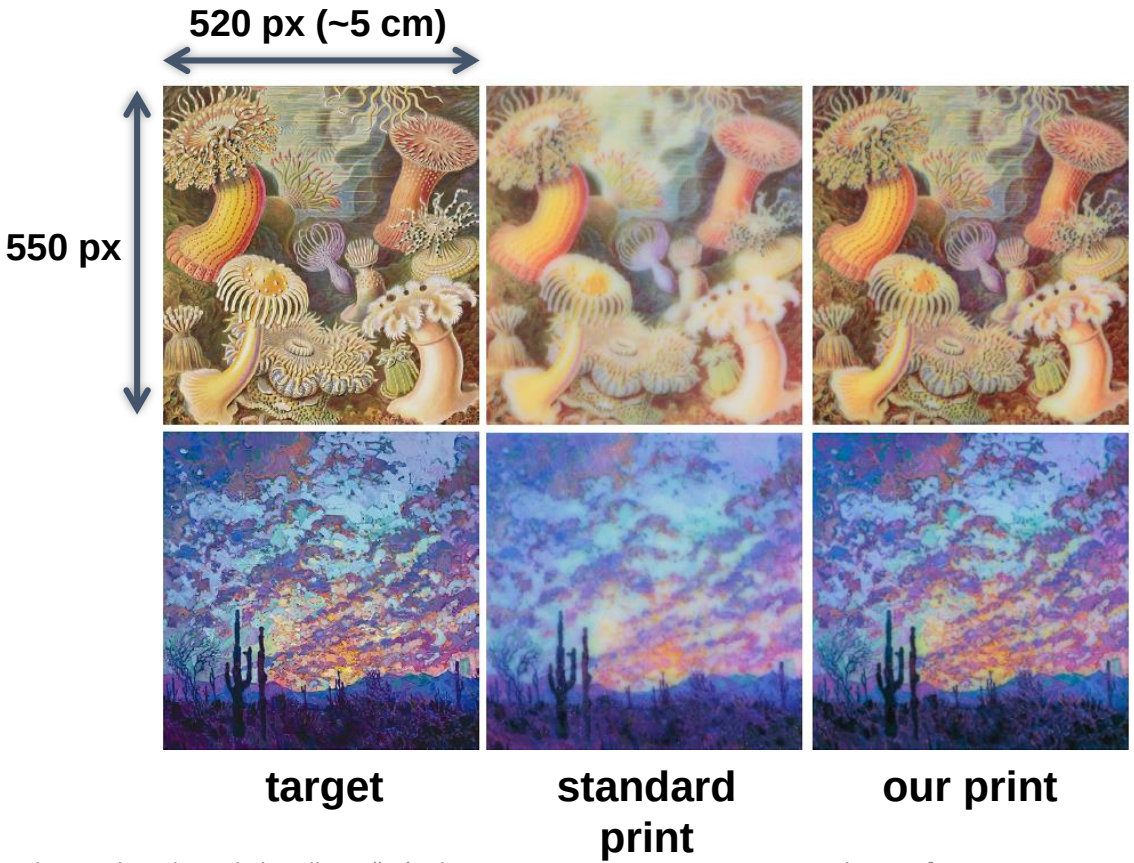
…however, fine details are problematic

“The Dream”

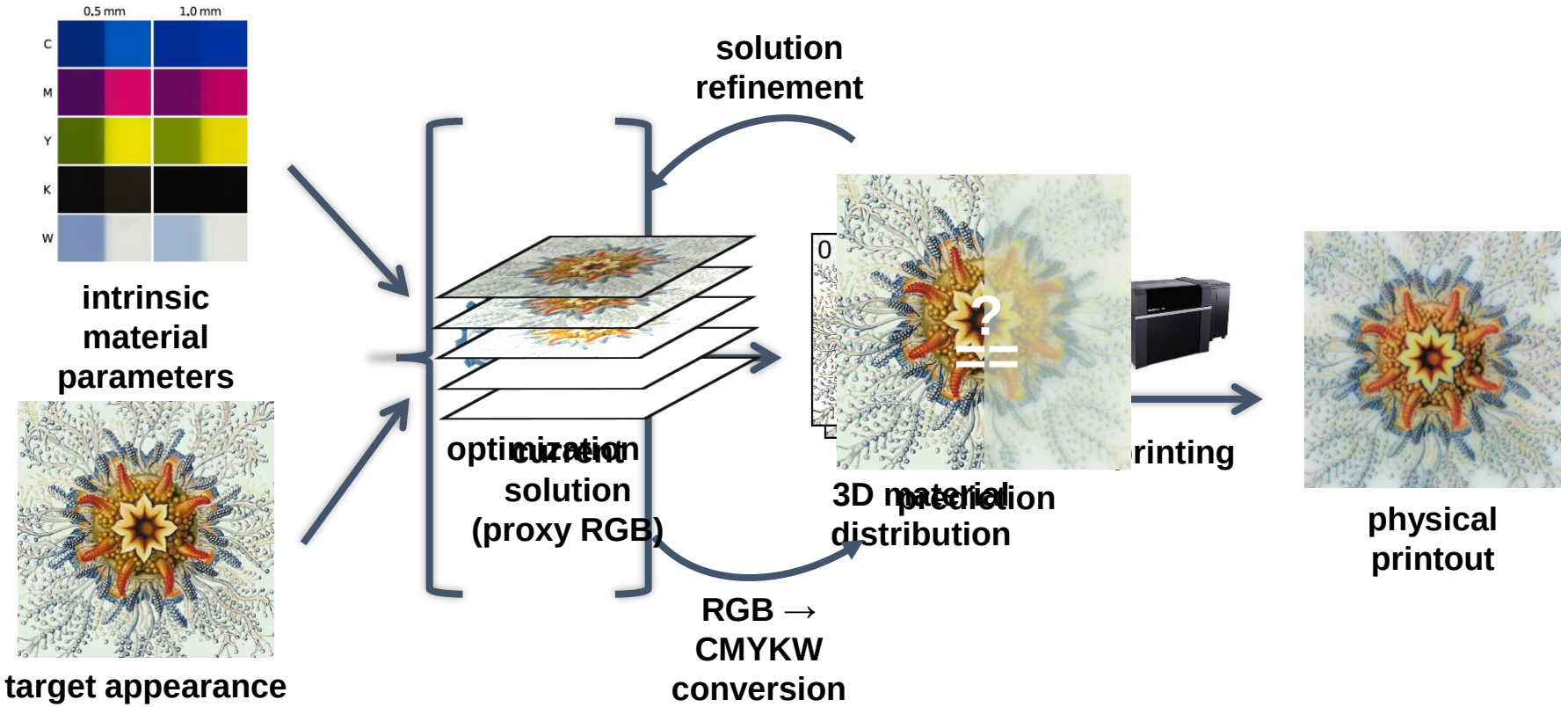


achieving quality and reproducibility of 2D prints

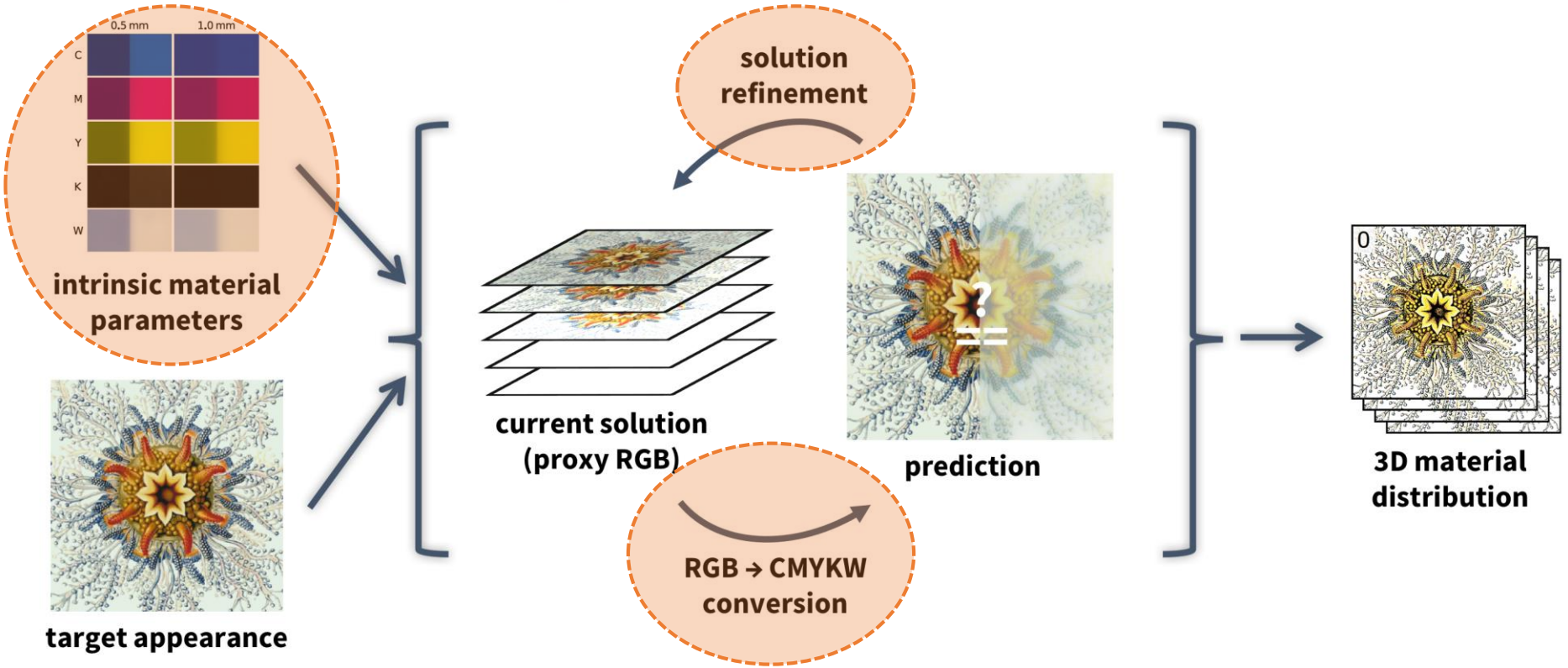
Our Achievement



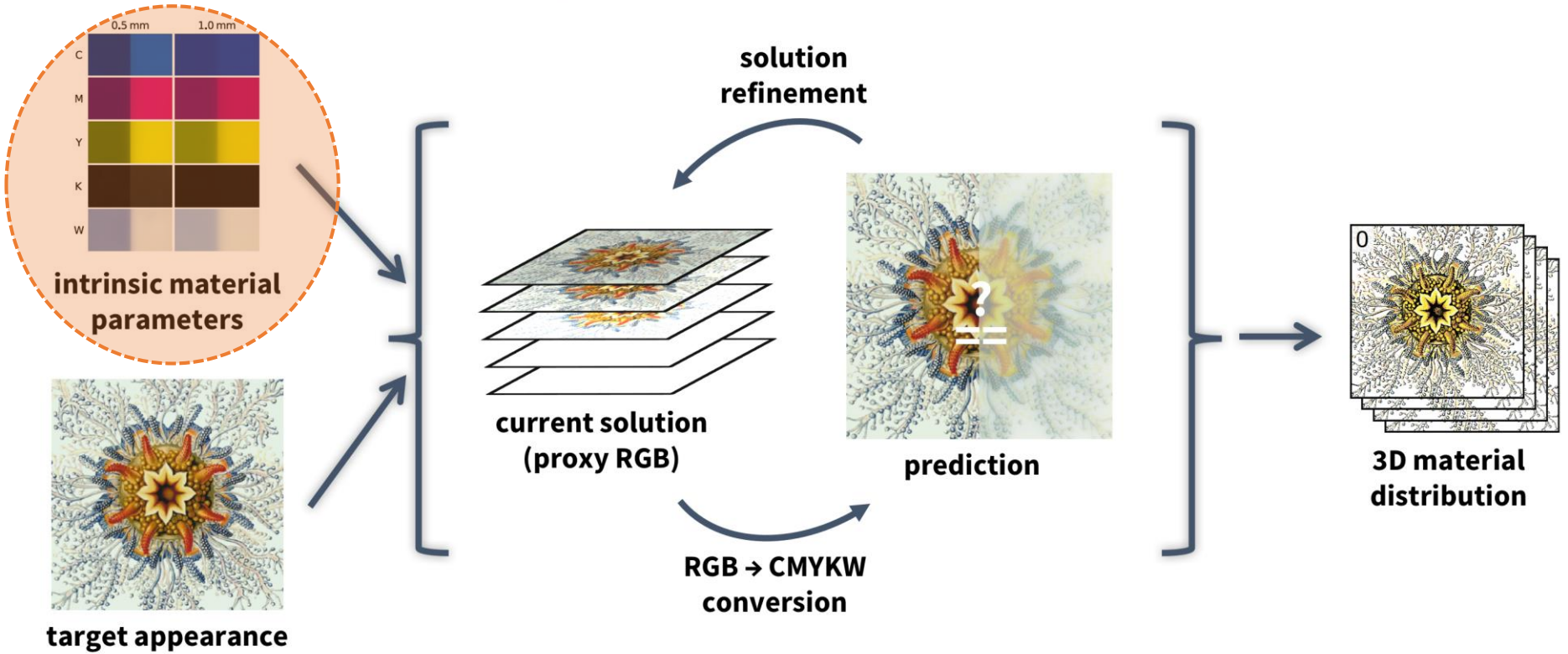
Our Inverse Pipeline



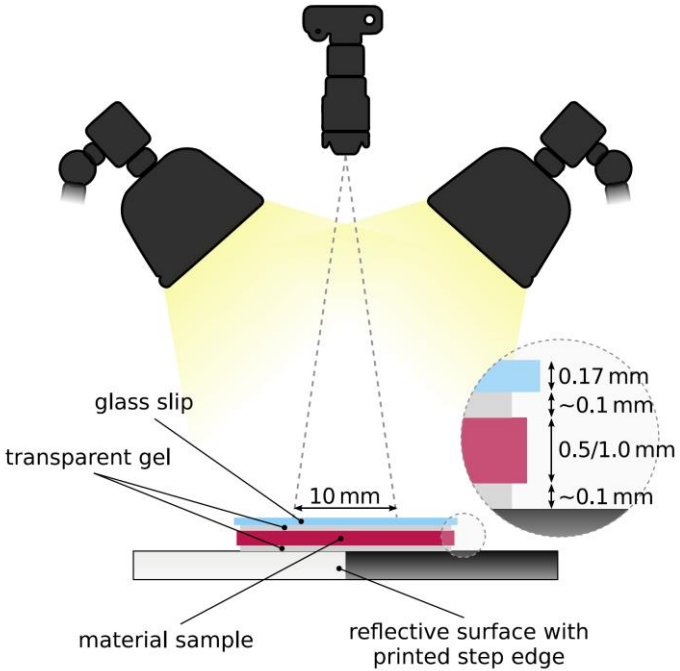
Technical Contributions

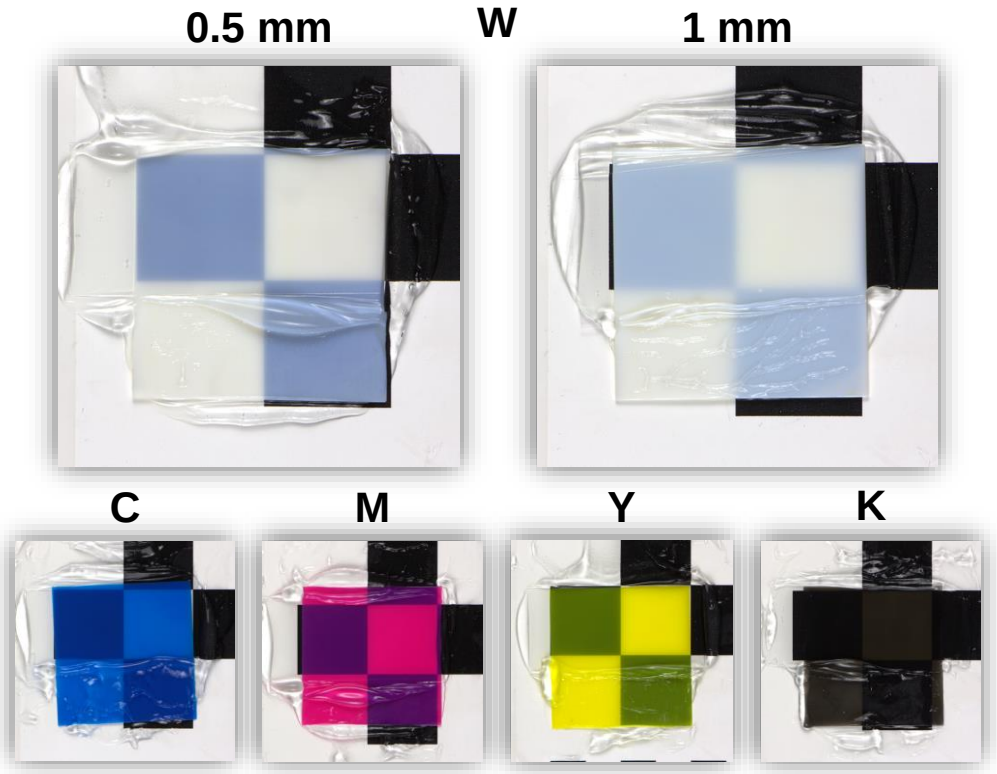


Material Calibration



Material Calibration





affordable optical calibration setup based on transmissive measurement

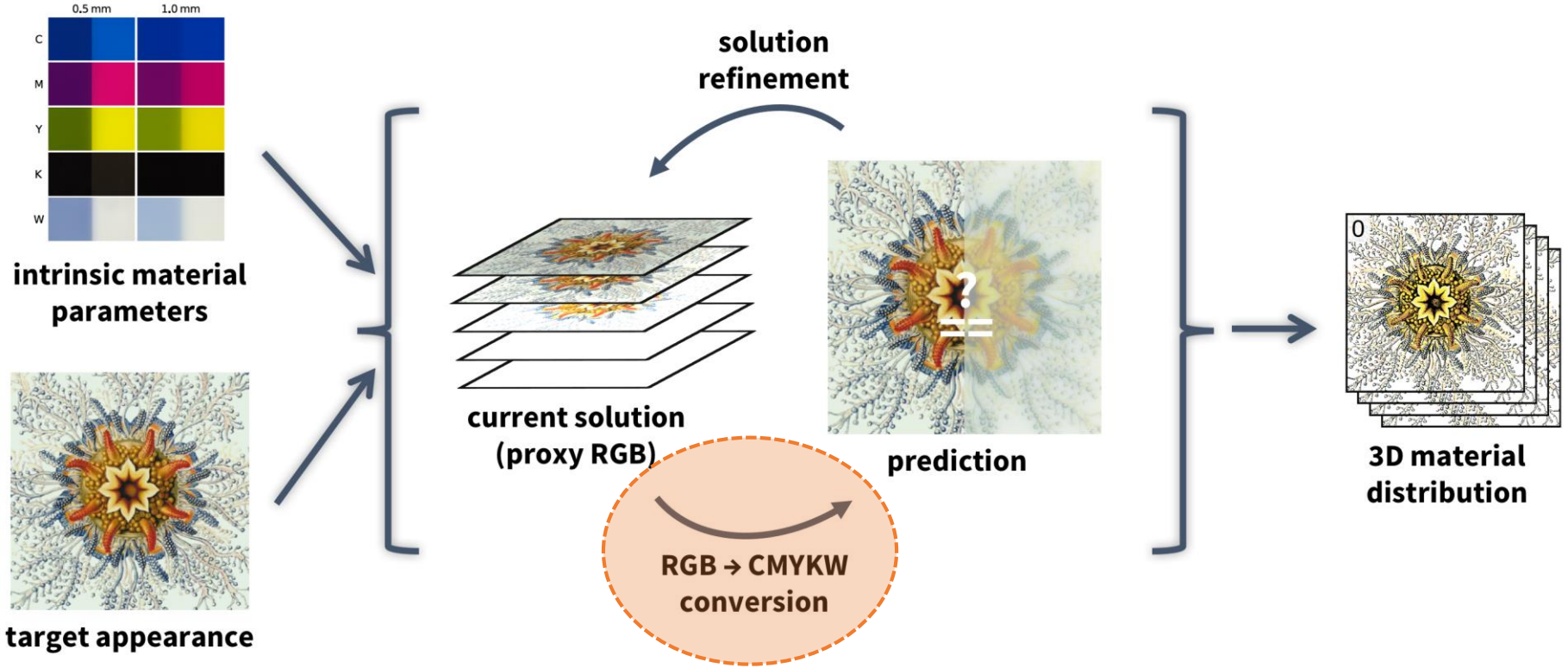
Material Calibration

$\sigma_t \in [0, \infty)$ **optical density**

$\alpha \in [0, 1]$ **scattering albedo**

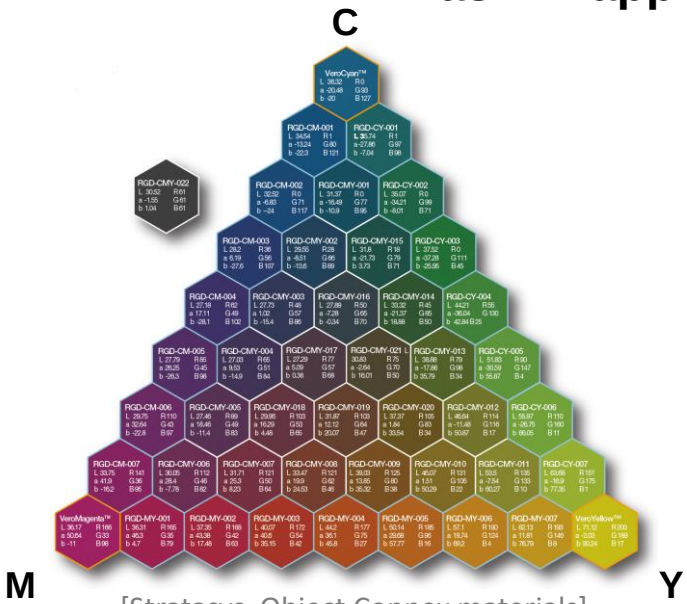
$g \in (-1, 1)$ **scattering anisotropy**

Material Mapping

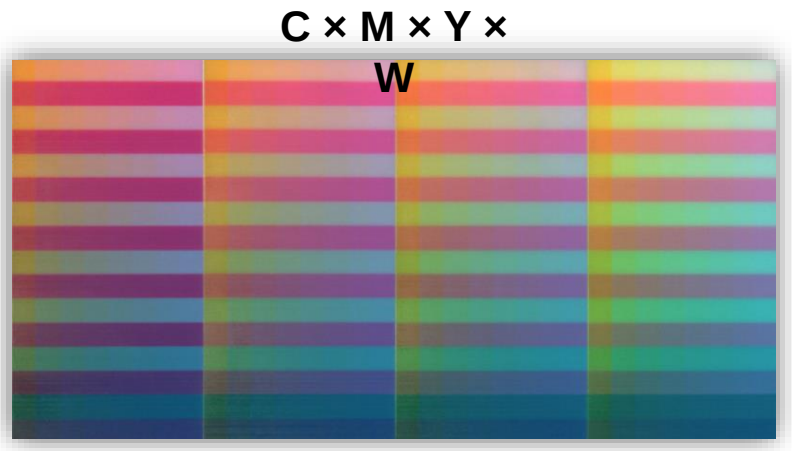


Material Mapping

Task: mapping RGB ⟷ CMYKW



[Stratasys, Object Connex materials]

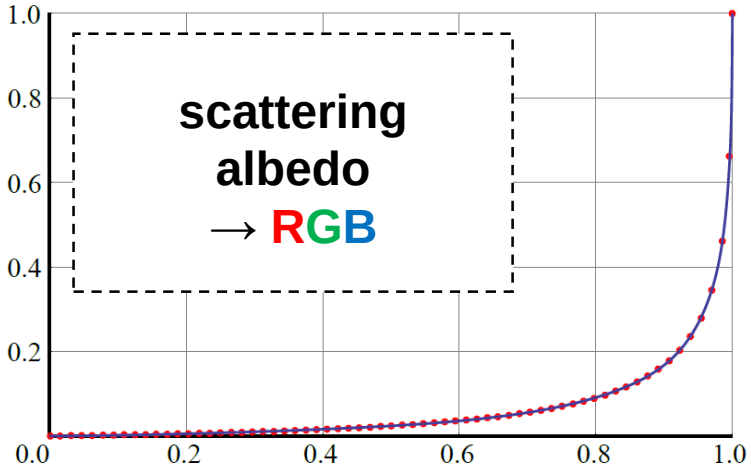


[Brunton et al. @ ToG 2015]

data-driven approaches: impractical for multi-material, translucent printing

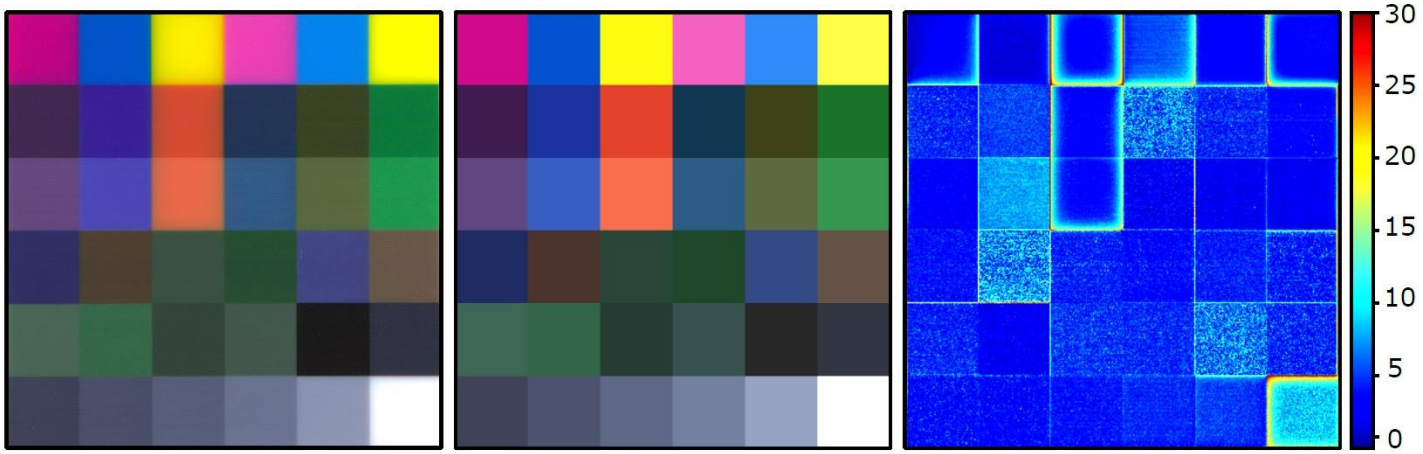
Material Mapping

Our solution: RGB ⟷ RGB Optical parameters ⟷ CMYKW

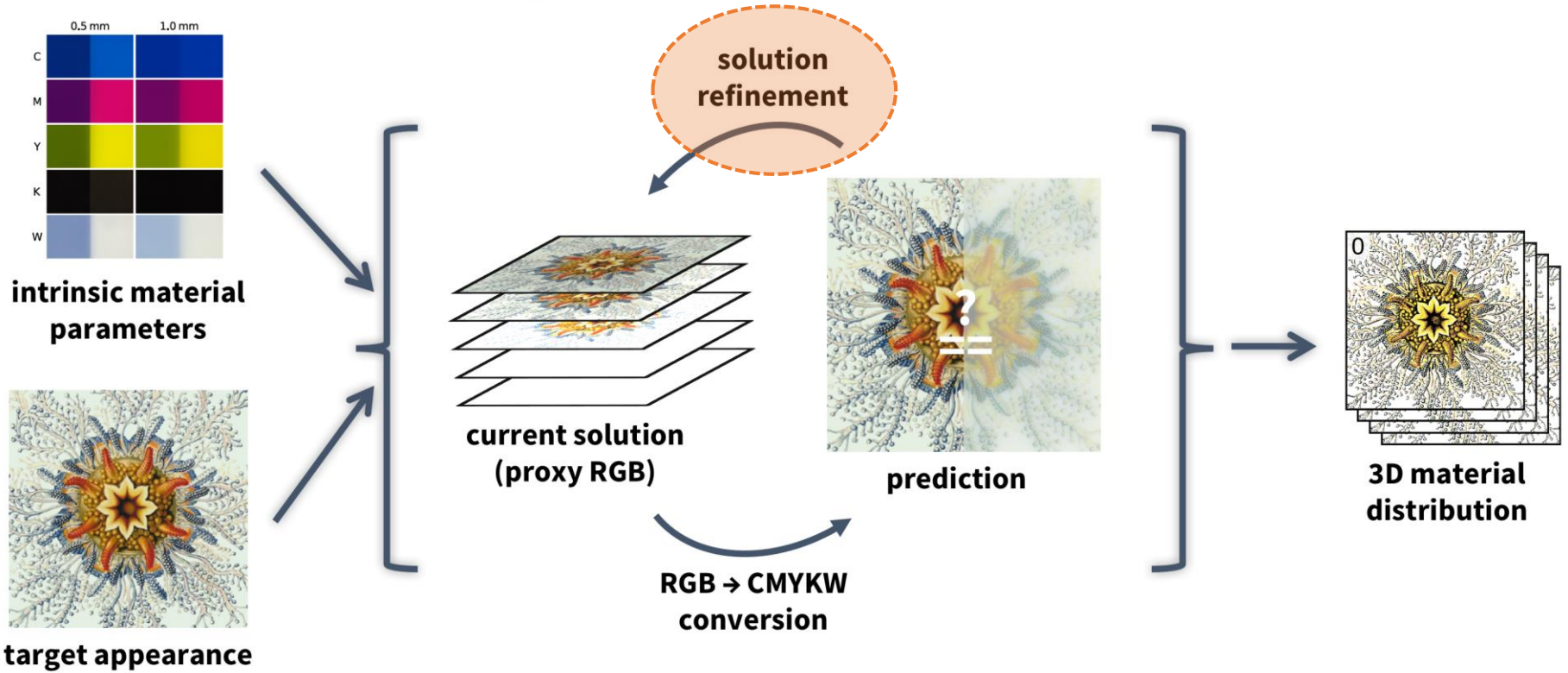


Material Mapping

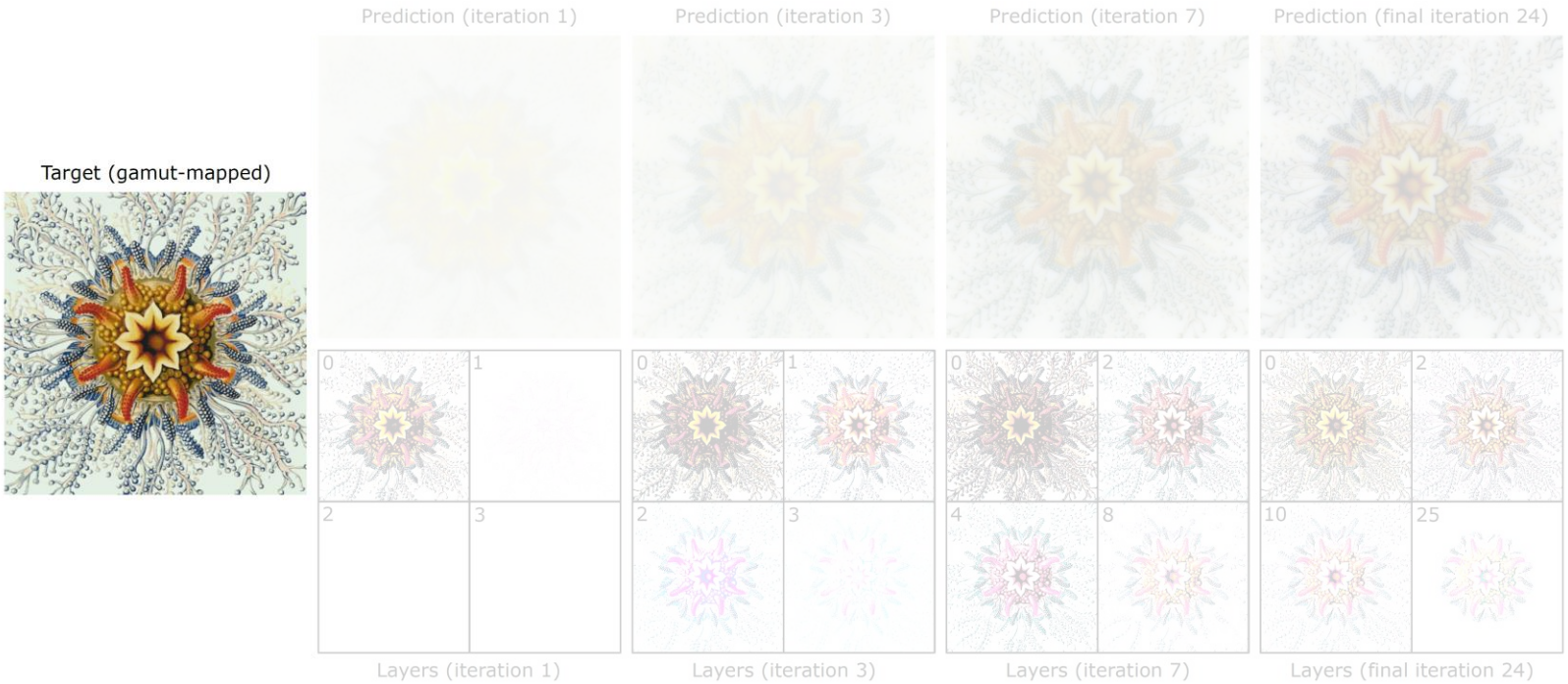
Our solution: RGB ⟷ optical parameters ← CMYKW



Optimization

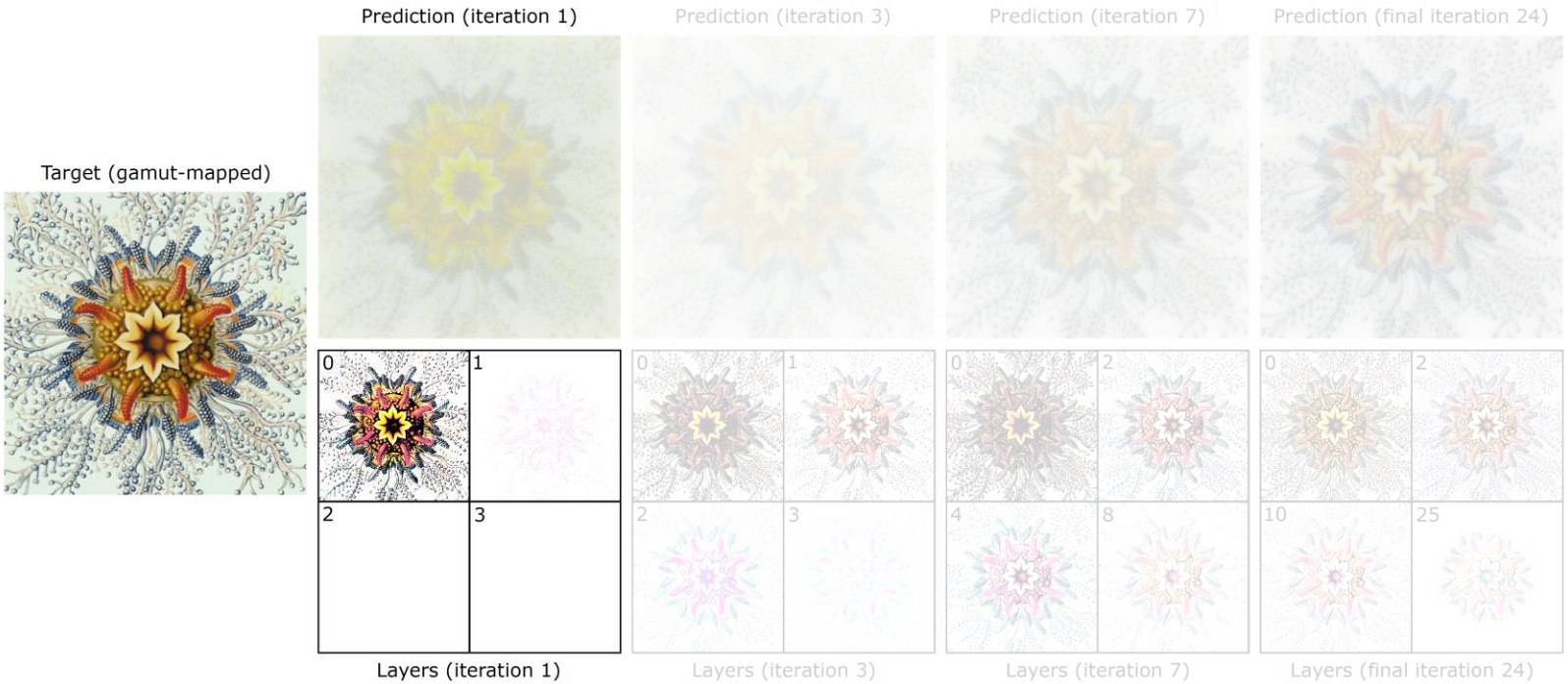


Optimization



despite the non-linearity of the appearance, it changes monotonically
→ simple residual energy minimization

Optimization



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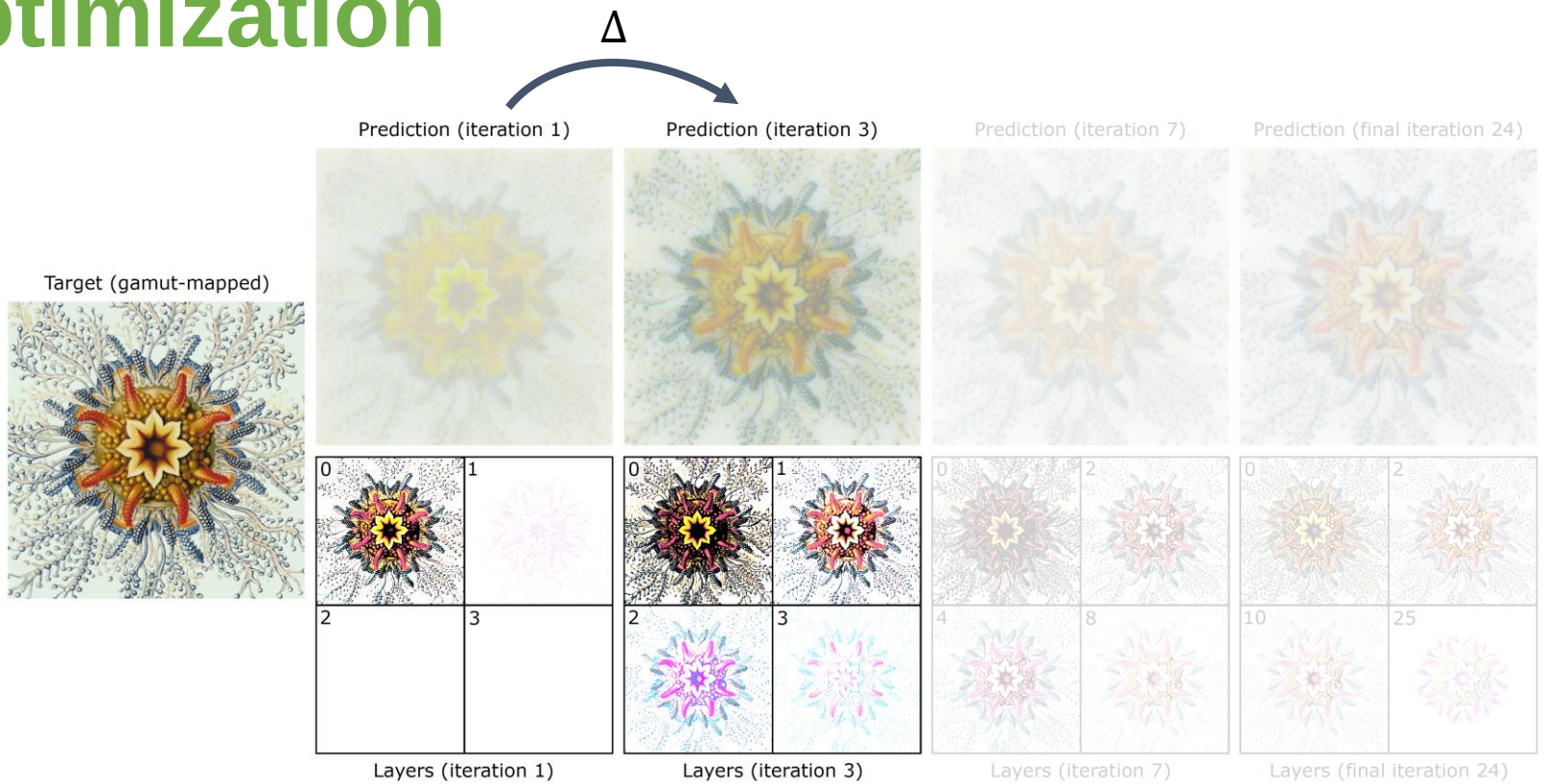

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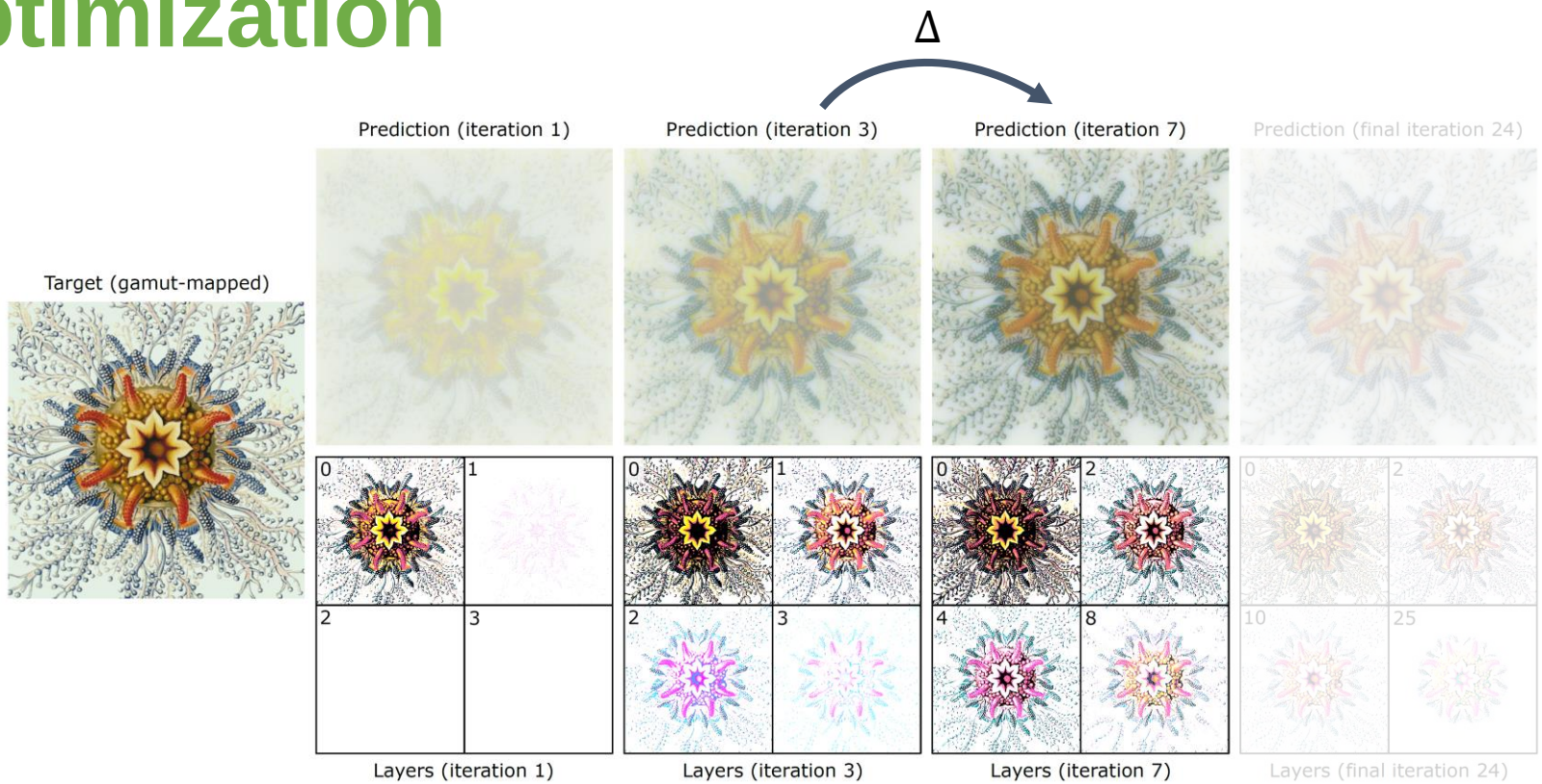

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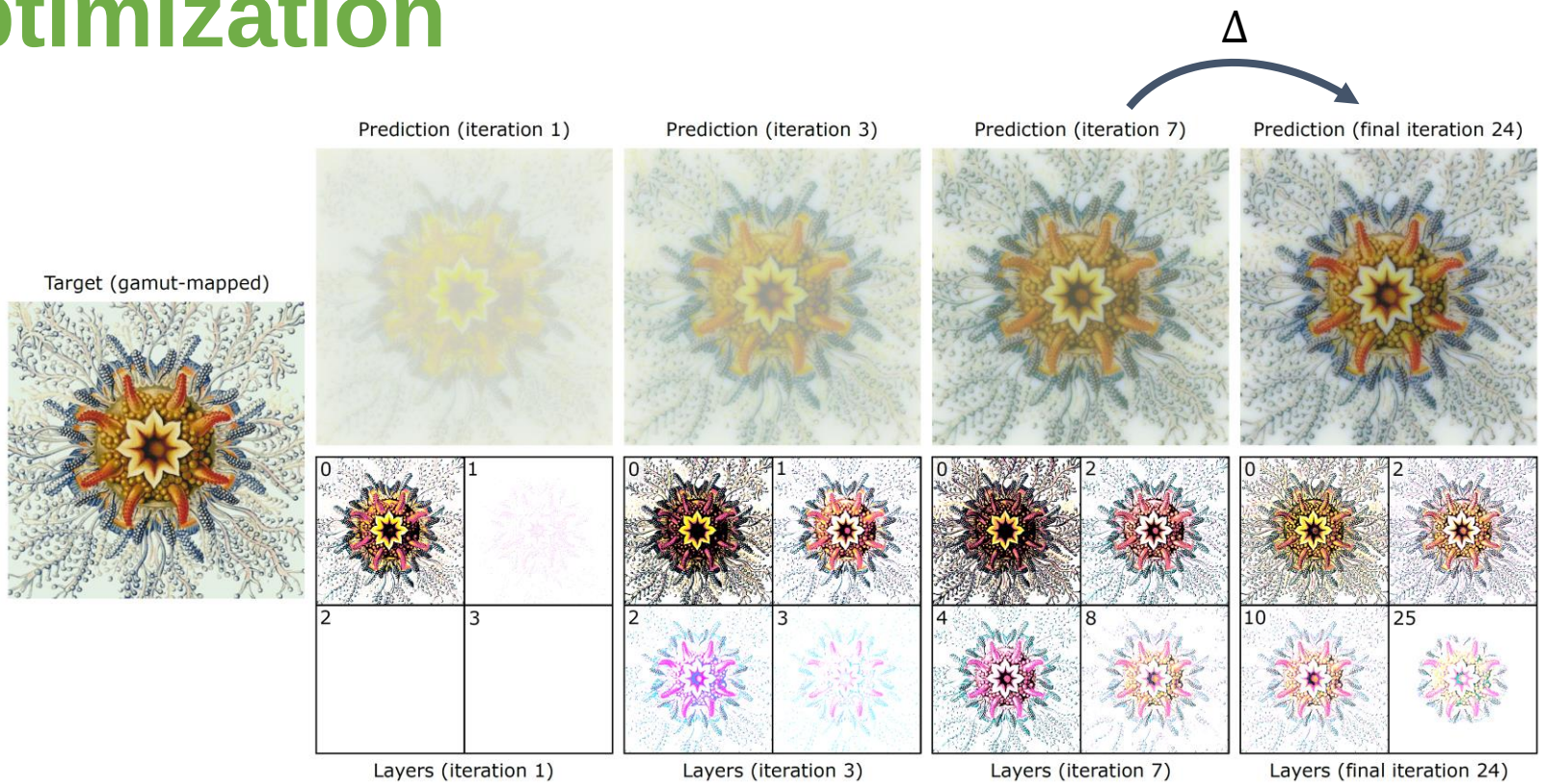
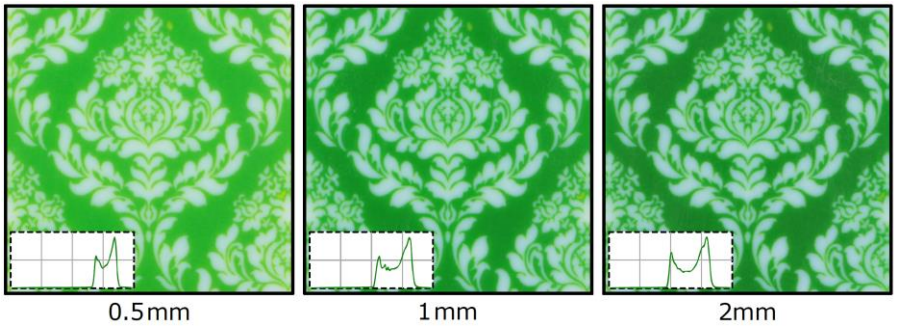


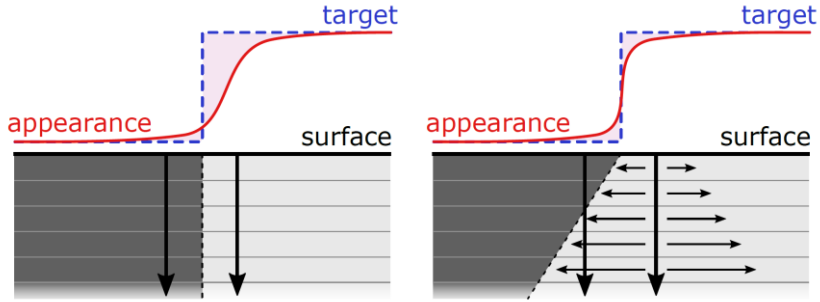
despite the non-linearity of the appearance, it changes monotonically
→ simple residual energy minimization

Solution Refinement

- **difficult: we have 2D appearance gradient → 3D material distribution**
- **two key heuristics to achieve balanced color and sharp structure**



adaptive ‘vertical’ color placement

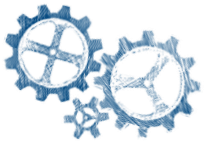


‘horizontal’ edge erosion

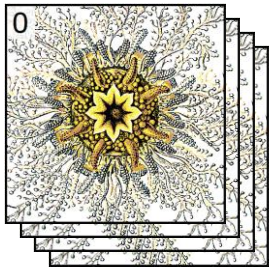
Results

intrinsic material parameters

target appearance

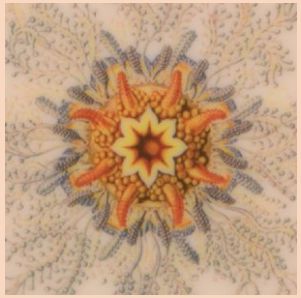


optimization



3D material distribution

printing



physical printout

Alternatives?

optimization

[Cignoni et al. @ VAST 2008]

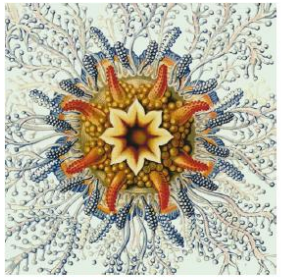
image enhancement
(e.g. unsharp masking)

[Babaei et al. @ SIGGRAPH 2017]

approximate deconvolution

Results

“Timmy”



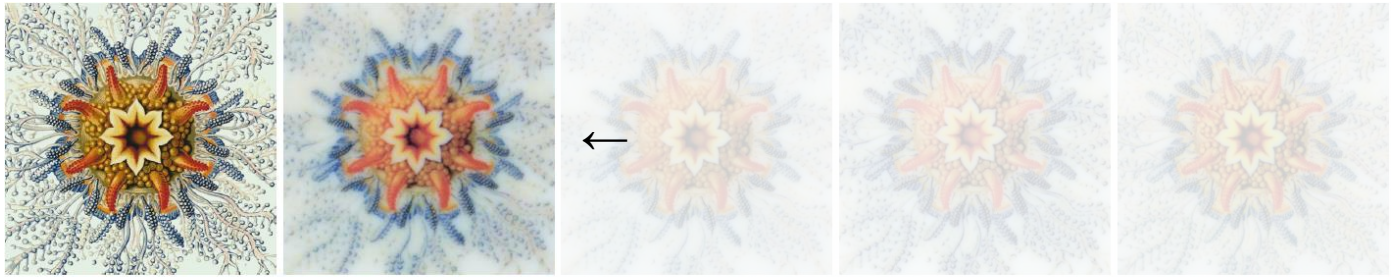
“marine”

“sunset”

← input (gamut-mapped)

Results

“Timmy”



“marine”

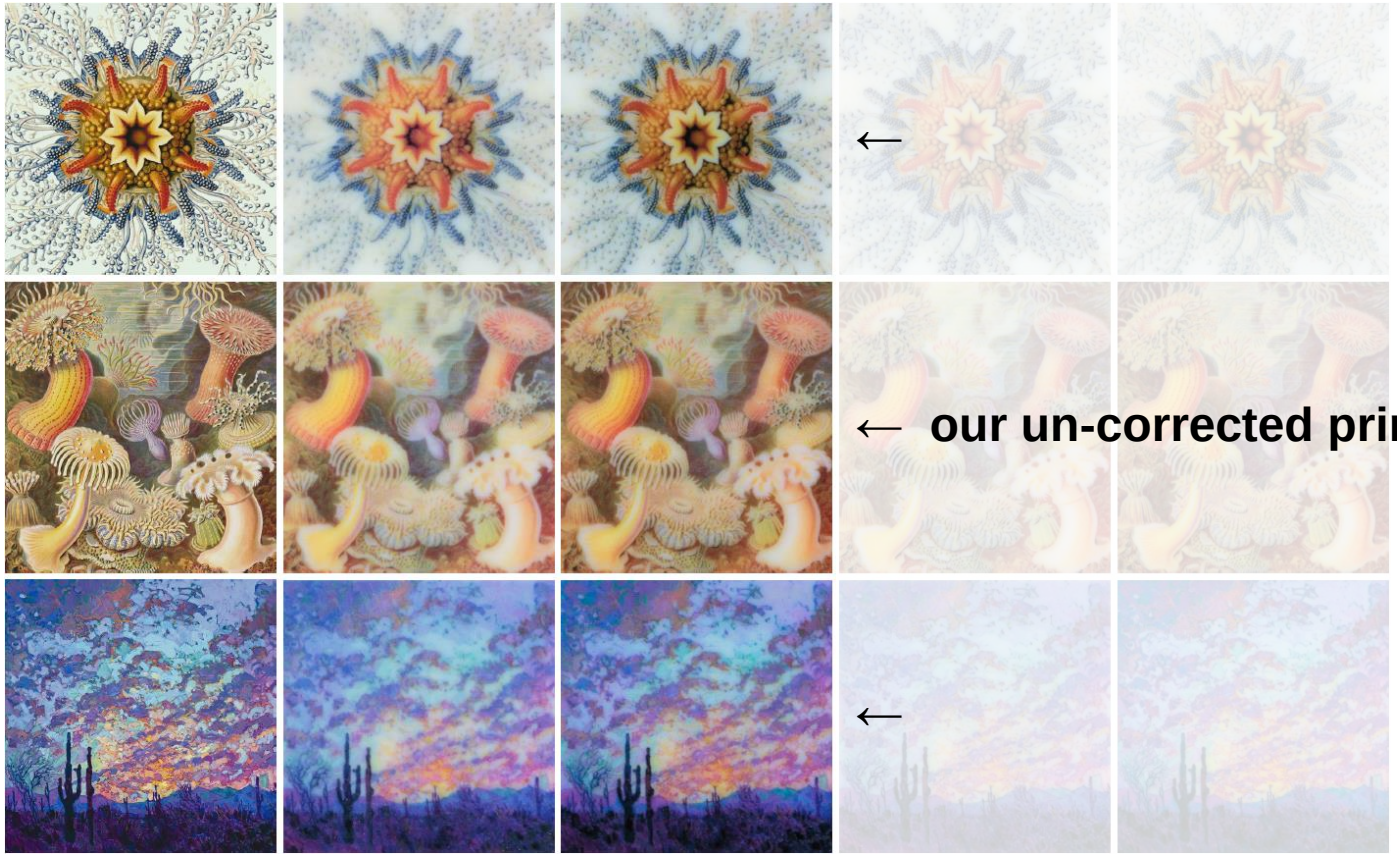
“sunset”

Results

“Timmy”

“marine”

“sunset”

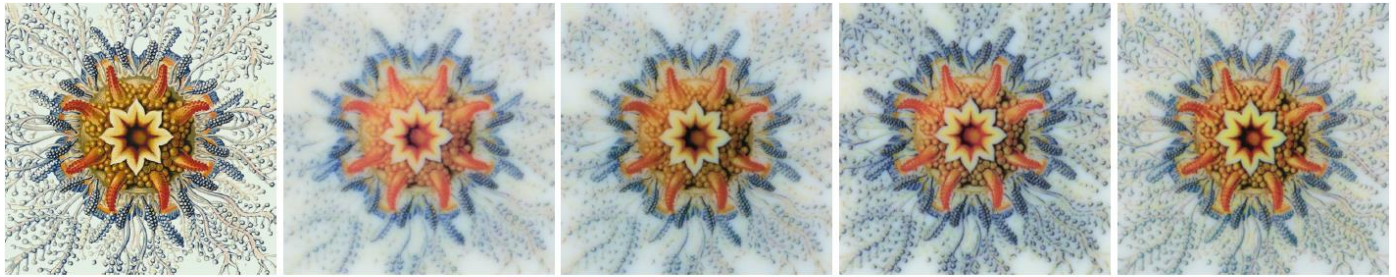


Results

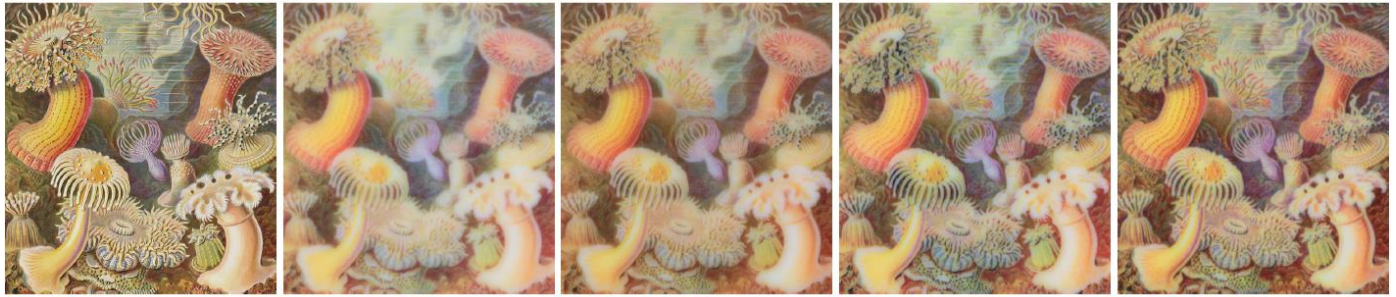
Results

our optimized print

“Timmy”

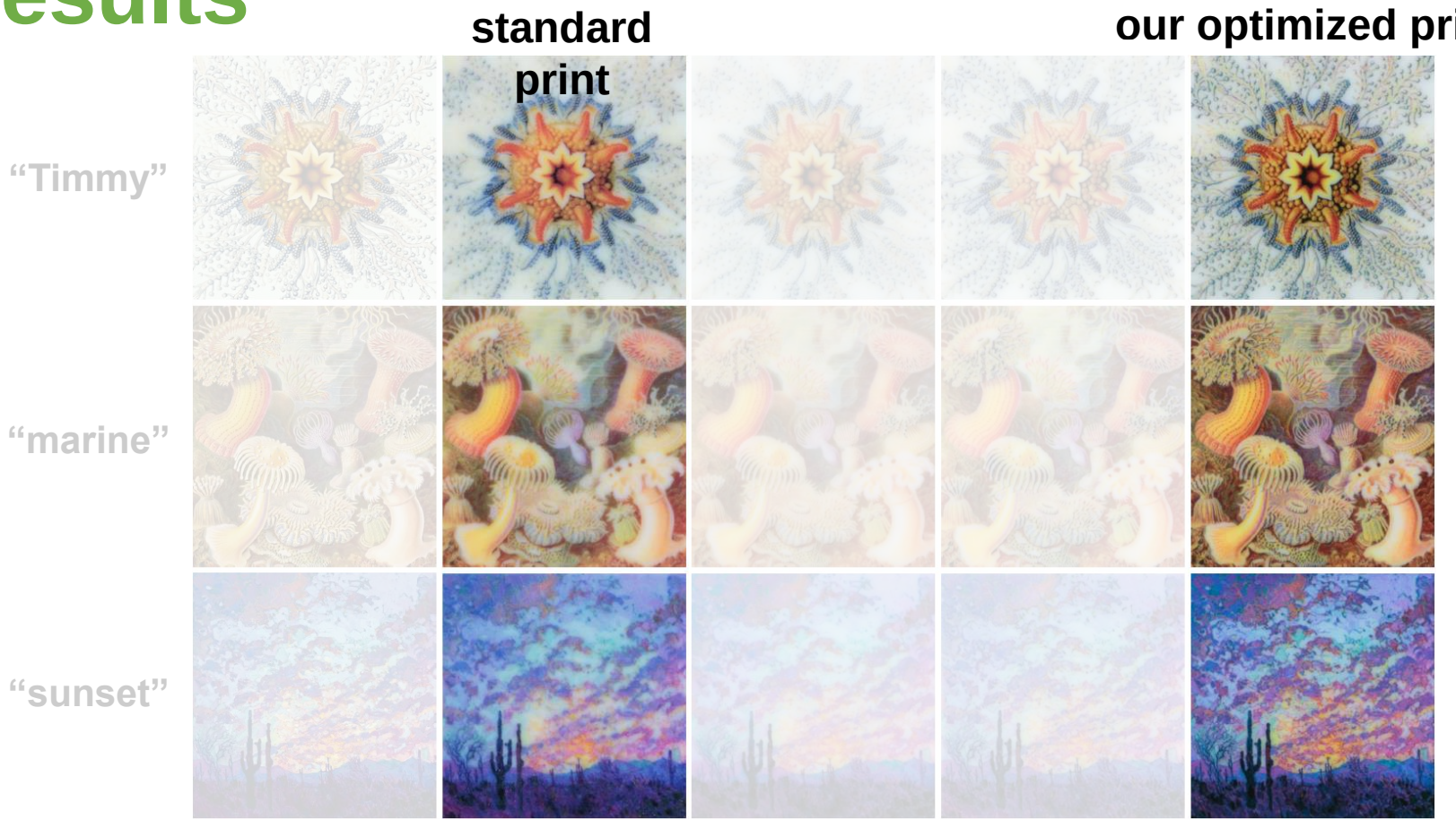


“marine”



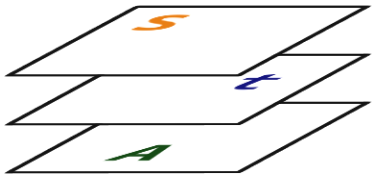
“sunset”

Results

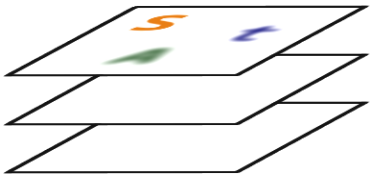


Results: Non-standard Composition

‘random’ structured target



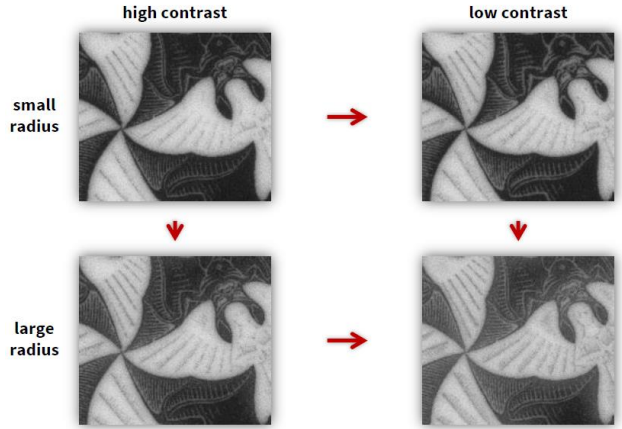
our reproduction



‘random’ target

Open Questions

[Babaei et al. @ SIGGRAPH 2017]



- **efficient prediction**
  - **VPT currently takes ~3 minutes on a small CPU cluster**
- **general 3D geometry**
  - **(near-)convex**
  - **arbitrary**
- **perceptual considerations**
  - **local contrast manipulation**
  - **“similar appearance”?**

Take-home Message

a de-scattering solution must consider full 3D material composition

→ inverse, constraint-based design is the key

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tinyurl.com/TexFab

Thanks: Stratasys Ltd. and Alan Brunton, Filip Šroubek, Per H. Christensen, Michal Šorel and Rhaleb Zayer, Piotr Didyk.

Primary funding: European Union's Horizon 2020 research and innovation programme, under the Marie Skłodowska-Curie grant agreement No 642841 (DISTRO).

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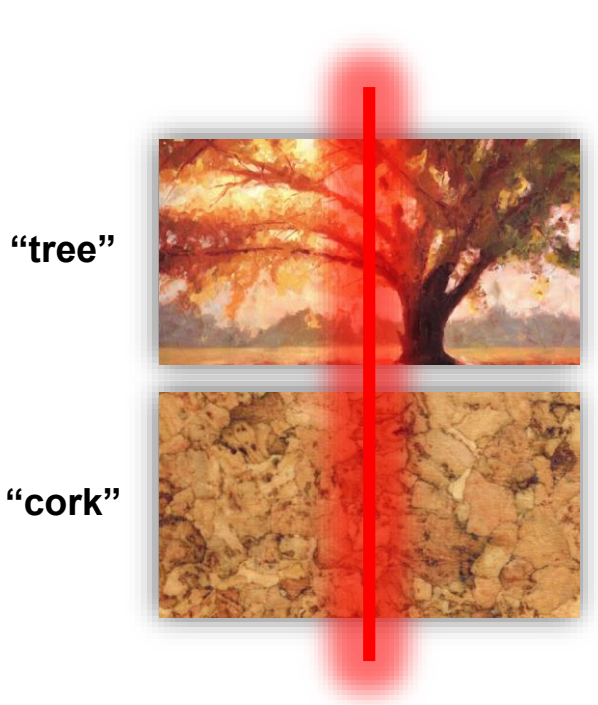
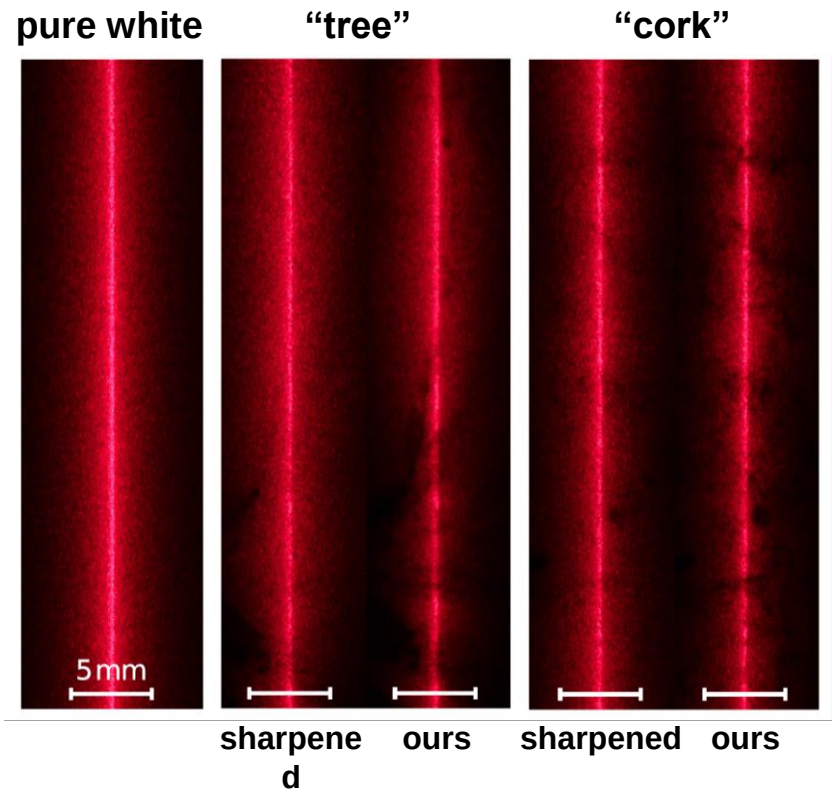
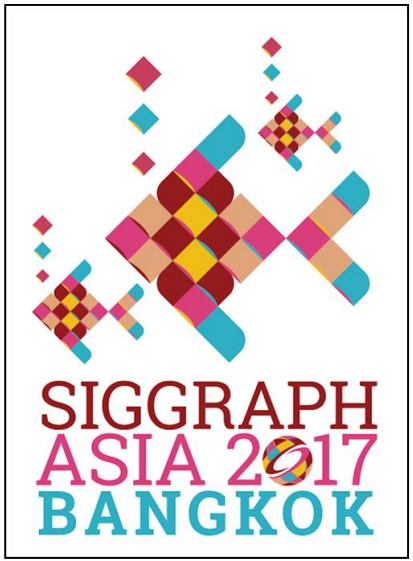
Extra: Non-standard Illumination





Extra: SGA Logo

target



standard print

our optimized print